



REPLACEMENT PARTS LIST

FG7SA Series Single Stage Non-Condensing Furnaces

NON-CONDENSING GAS FURNACES 80% + AFUE



FG7SA-1 Upflow / Horizontal Furnace

80% + AFUE

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**80% +
AFUE****FG7SA-1 UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	054C-T23A1	072C-T24B1	090C-T24B1	090C-T35C1	108C-T35C1
Blower Housing	297200R	297207R	—	297204R	—
Blower Housing (with Wheel)	—	—	1027001R	—	1027002R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R
Blower Motor	1027377R	1027375R	1027378R	1027380R	1027381R
Blower Wheel	667251R	667258R	—	667207R	—
Burner Assembly	904820	904822	904824	1028648R	904826
Burner Tube Manifold	664228R	664229R	664230R	664230R	664231R
Collector Pan (w Gasket)	1030014	1030015	1030016	905016	1030017
Control Board (Emerson)	1041648R	1041648R	1041648R	1041648R	1041648R
Door Set	904767	904768	904768	904769	904769
Door Switch	632693R	632693R	632693R	632693R	632693R
Flame Sensor	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904779	904780	904781	904783	904868
High Temperature Hose (Not Shown)	299152R	299152R	299152R	299153R	299153R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R
Inducer Motor	904999	904999	904999	904999	904999
Inshot Burner	661134R	661134R	661134R	661134R	661134R
Main Air Limit Switch	626617R	626614R	626616R	626616R	626616R
Motor Choke	—	622340R	622340R	622340R	622340R
Motor Mount Kit	904980	904951	904907	904980	904951
Orifice (Natural Gas)	661047R	661047R	661047R	661083R	661047R
Pressure Switch	632489R	632488R	632520R	632520R	632520R
Roll-Out Limit Switch	626610R	626610R	626610R	626610R	626610R
Set of Wires	1040680R	1040681R	1040681R	1040679R	1040679R
Top Panel	295911R	295912R	295912R	295913R	295913R
Transformer	622341R	622341R	622341R	622341R	622341R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 3.](#)

FG7SA-1 UPFLOW / HORIZONTAL - COMPONENT LOCATION



